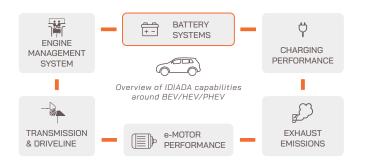


# Battery Systems Testing and Engineering Services

IDIADA offers first-class facilities and engineering services for the testing and development of battery systems. Our approach is function-oriented, by merging our design engineering capabilities with expert technical proficiency in traction batteries.

# **TESTING & VALIDATION**



# **AGING & PERFORMANCE TESTING**

- End-of-Life testing
- Calendar and cycling aging
- Endurance tests with customized profiles
- Durability standard cycles such as: HTOE, PTCE, ...

We execute a full design validation plan (DVP) at cell, module and battery system level, including pre-damaged samples.

- · Charging and discharging performance
- Real driving cycles at different temperatures
- Electrochemical impedance spectroscopy (EIS)
- · Validation of BMS functions

# **ABUSE TESTING & SAFETY VALIDATION**

Full validation services including BEV and FCEV traction components. Adapted to various worldwide standards and regulations such as ECE R100,03, UN 38,3 and FreedomCAR, among others.

- Electrical abuse testing: Short-circuit, Over charge, Over discharge, Insulation resistance, Over current
- Thermal testing: Over-heating, Thermal shock, Thermal propagation
- Mechanical abuse testing: Drop test, Nail penetration, Vibration, Mechanical shock
- Water immersion

# **FACILITIES**

IDIADA's state-of-the-art facilities are designed to handle pre-damaged samples, battery failures and other unexpected events.

#### BATTERY LAB FOR AGING AND PERFORMANCE TESTING

- 4 Climatized test benches from -45°C up to 75°C
- Coolant conditioner of 15KW @ 0°C
- High power cyclers up to 500KW/1000V/1000A
- Low power battery cyclers up to 50KW/800V/150A
- More than 500 data channels: Voltage, current, temperature (thermocouples and NTCs), strain gauges, gas sensors and video cameras



## BATTERY SAFETY LAB

More than 2000m² for battery abuse testing procedures, including safety measures and gas scrubbing & water treatment systems.

 Abuse testing: over-heating, thermal propagation, fire resistance, drop test, nail penetration, ...



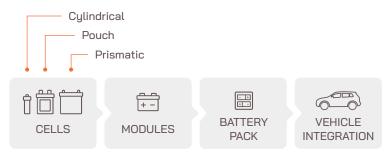


# **ENGINEERING**

IDIADA's battery engineering services, combined with our complementary services in the electric (EV) and hybrid (HEV, PHEV) vehicle field, place IDIADA in a leading position to support your battery systems development, from concept to full vehicle validation.

#### **BATTERY SYSTEM DESIGN**

- Cell selection and cell integration to module architecture definition
- Battery architecture definition
- · Battery design: housing and thermal system
- BMS integration, power box and junction box design
- Battery system design validation plan definition and execution
- Full engineering support in HV safety & battery safety



IDIADA scope

#### VIRTUAL DEVELOPMENT

From virtual design to virtual validation, our experimental validation processes can be replicated to all virtual test models.

- · Reduction of manufacturing costs through the implementation of battery optimization strategies
- · Battery modelling conducted through our characterization methodology provides extensive data on battery behavior
- · Virtual validation approach through thermal and electrical simulation, from which we gather valuable data on systems' reliability

#### **BENCHMARKING ANALYSIS**



# EXPERIMENT DESIGN

- Target oriented
- · State-of-the-art vehicles
- System characterization

# **TESTING**

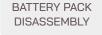
- Standardized tests & evaluation procedures
- Bus data acquisition
- Pair-wised test case matrixes
- Test-to-failure approach

# ANALYSIS AND REPORTING

- Vehicle strategies
- Control logistics
- Consultancy

#### Failsafe testing

Obtaining exhaustive data on system response to induced failures.





BMS SENSOR AND RELAY BOX ANALYSIS



V&I&T SENSOR INSTRUMENTATION



INDUCED FAILURES



VCU CONTROL ANALYSIS

### Battery teardown

Identifying battery component parts, circuits, sensors & system functionality, and providing information on component costs.

BATTERY PACK DISMANTLING



DETAILED BILL OF MATERIALS

in



MODULE CONFIGURATION



HV CIRCUIT ANALYSIS



BMS CIRCUIT
ANALYSIS

(i) CONTACT INFORMATION

Headquarters & Technical Centre · L'Albornar - PO Box 20 · E-43710 Santa Oliva (Tarragona) Spain

For further details, please contact: Minfo@idiada.com



You Tube





**U** +34 977 166 039



